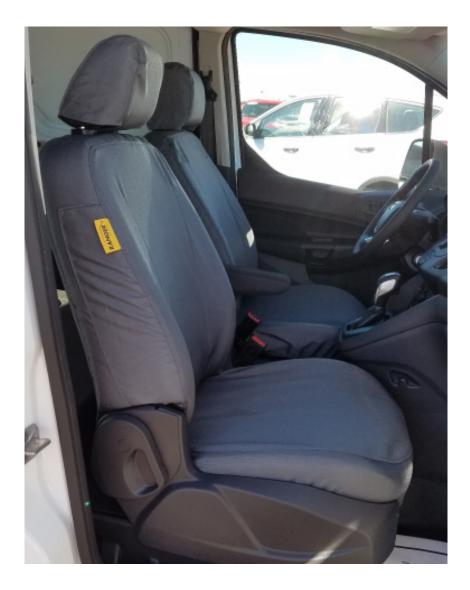
INSTALLATION GUIDE



6254 BUCKET SEAT SET

Ram ProMaster (2015-2024)



Scan the QR for the latest Install-Guide.



Warnings

READ, UNDERSTAND, AND FOLLOW ALL WARNINGS AND INSTRUCTIONS BEFORE USING THIS PRODUCT. FAILURE TO FOLLOW THESE DIRECTIONS MAY RESULT IN PROPERTY DAMAGE, SERIOUS BODILY INJURY, AND/OR DEATH. RANGER DESIGN IS NOT RESPONSIBLE FOR ANY PROPERTY DAMAGE, PERSONAL INJURY, OR DEATH THAT OCCURS WHILE USING ANY RANGER DESIGN PRODUCTS. THE FINAL ALTERER AND/OR MODIFIER SHOULD REVIEW THE WARNING SHEET WITH THE CUSTOMER BEFORE THE VEHICLE IS RELEASED TO THE

CUSTOMER FOR GENERAL USE. THESE INSTRUCTIONS SHOULD REMAIN WITH THE VEHICLE AT ALL TIMES.

WARNINGS – Prior To Starting

- Ranger Design products must be assembled and installed by individuals qualified to use the tools required and have experience with similar products. If there is any question as to competence or experience, please contact a professional alterer or modifier.
- Failure to use Ranger Design-provided fasteners, brackets, and proper installation guidelines could increase risk of serious personal injury and/or death.
- Prior to installation, inspect the vehicle to ensure that installation will not interfere with, or cause obstruction of, any critical components such as electrical wiring, fuel tanks, fuel cells, locks, latches, etc.
- The final alterer and/or modifier is responsible for ensuring all equipment is sufficiently secured to wall and floor structures or suitable anchorages.
- Do not install systems into any weak or unsound materials such as plastics, woods, thin-walled metals, etc., without proper reinforcement.
- Do not install this product where it could interfere with the deployment of airbags. Failure to comply could result in death or serious injury.
- Do not install this product where it could ingress on the Vehicle Occupant Protection Zone. Failure to comply could result in death or serious injury.
- Incorrect installation could cause water leaks, electric shock, or fire.
- Any cargo vehicle with any cargo or equipment should use a certified partition which can be found on the Ranger Design website. (https://rangerdesign.com)
- Mounting rails and floors are strongly recommended for any attachment to the vehicle and can be found on the Ranger Design website. (https://rangerdesign.com)
- Any modification or unintended use of this product voids any warranty and could create a hazardous condition.
- Ranger Design provides recommended assembly and installation instructions which must be followed to ensure correct operation. Failure to do so could invalidate the product's compliance and/or warranty and cause injury.
- The final stage vehicle alterer and/or modifier is responsible for the integration, installation, and compliance of the product in its final location with all applicable regulations and standards. Failure to maintain compliance of the vehicle with applicable regulations and standards could be punishable by law. Alterers and/or modifiers should consult with all local authorities prior to commissioning.

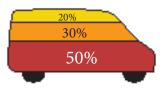
• Any materials, padding, or glazing installed in the vehicle must comply with FMVSS/CMVSS 201/205/302, as applicable.

WARNINGS - Prior To Drilling

- Improper drilling can cause property damage to vehicles and could lead to electric shock, fire, or even death.
- Ensure that drilling is only performed on areas of the vehicle allowed by the vehicle's Original Equipment Manufacturer's Body Builders Layout Book (or equivalent document).
- Ensure that you will not hit any critical parts of the vehicle like the gas tank, wiring harnesses, or hoses. Consult the vehicle's OEM documentation as necessary. When drilling, use a drill collar to reduce the risk of damage to the vehicle.

WARNINGS - Prior To Operating Vehicle

 The heaviest items must be placed towards the bottom of the vehicle, while the lightest ones can be arranged upwards. Vehicle cargo loading weight proportion should follow the guidelines shown here.



- Check your vehicle's tare weight and remaining load capacity with all equipment installed. Never exceed the maximum Gross Vehicle Weight Rating (GVWR), Gross Axle Weight Ratings (GAWRs), or other maximum loads permitted by the vehicle's Original Equipment Manufacturer (OEM) and required by law.
- All items in the cargo area should be properly secured and partition doors closed while the vehicle is in motion.
- All system components should be regularly inspected, cleaned, and maintained pursuant to Ranger Design guidelines.

WARNING – In Event Of An Accident

In the event of a motor vehicle accident or collision where a Ranger Design system has been installed, especially ones where the vehicle's structure has been damaged and/or the air bags have deployed and/or the vehicle has been towed, the system must be inspected to ensure continued soundness and safety before returning the vehicle to service. Damaged components should be replaced as necessary.

FR: Si vous avez besoin de ces instructions en français, s'il vous plait contacter notre service à la clientèle. +1-800-565-5321
ES: Si necesita estas instrucciones en español, comuníquese con el Servicio de atención al cliente de Ranger Design. +1-800-565-5321

QUICK START GUIDE

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Phase 2 - Installation

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BILL OF MATERIALS

| Item No. | Description | Qty. |
|----------|----------------------------------|------|
| 62-542 | Seat Back Cover Passenger Side | 1 |
| 62-541 | Seat Bottom Cover Passenger Side | 1 |
| 62-544 | Headrest Cover Passenger Side | 1 |
| 62-542 | Seat Back Cover Driver Side | 1 |
| 62-540 | Seat Bottom Cover Driver Side | 1 |
| 62-544 | Headrest Cover Driver Side | 1 |



PHASE 1 – PREPARATION

1.1 REMOVING

1.1.1 Adjust Seat.

Slide seat forward and tip seat back ahead.

1.1.2 Remove Headrests.

Pull headrests out of the seats by pressing the tabs at the base of the headreasts and pulling the headrest up.



PHASE 2 – INSTALLATION

2.1 SEAT COVER INSTALLATION



2.1.1 Install Seat Back Cover. Ensure the tag inside the cover corresponds with the seat you are working on. Each cover will have a Driver or Passenger tag.

2.1.2 Turn seat cover 3/4 of the way inside out.

2.1.3 Pull seat back cover into position, making sure that the holes in the cover align with the holes in the seat back.

- 2.1.4 Stretch the cover over the headrest holes.
- **2.1.5** Continue pulling the cover down the seat back, turning it right side out as you go.
- 2.1.6 Push flap from front of cover between seat back and seat bottom, out the back of the seat.
- 2.1.7 Double the end of the flap over to prevent the "hook" Velcro from sticking to the factory upholstery.
- 2.1.8 Pull the flap tight and attach to the Velcro on the back of the seat.
- 2.1.9 Fasten Velcro flap under armrest.



2.2 INSTALL SEAT BOTTOM COVER





2.2.1 Install seat to bottom cover. Ensure the tag inside the cover corresponds with the seat you are working on. Each cover will have a Driver or Passenger tag.

2.2.2 Place seat bottom cover over bottom of seat.

2.2.3 Push flap on top of cover between seat back and seat bottom.

2.2.4 Push strings between seat bottom and plastic trim. They will go through where the seat back and bottom meet.

2.2.5 Pull strings behind seat and pull tight.

2.2.6 Tie a loop in one string, close to the edge of the seat.

2.2.7 Run the other string through the loop and pull as tight as possible. This is what keeps your seat bottom from shifting.



2.2.8 Pull bottom flaps from front of seat bottom and attach to top flap.

2.2.9 Flaps MUST run OVER bars and brackets under seat.





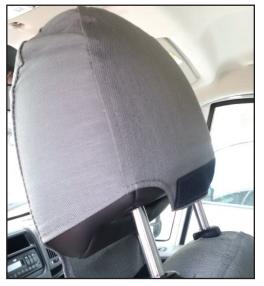
2.3 INSTALL HEADREST COVERS.

2.3.1 Put headrests back on seats.

2.3.2 Press tabs at base of headrest and push headrest into seat back.

2.3.3 Pull headrest cover over headrest with "hook" Velcro on the back and "loop" Velcro on the front.

2.3.4 Pull front flap over back flap and fasten.







"Congratulations, you have successfully installed your Seat Cover Set!

Thank you for doing business with us."



