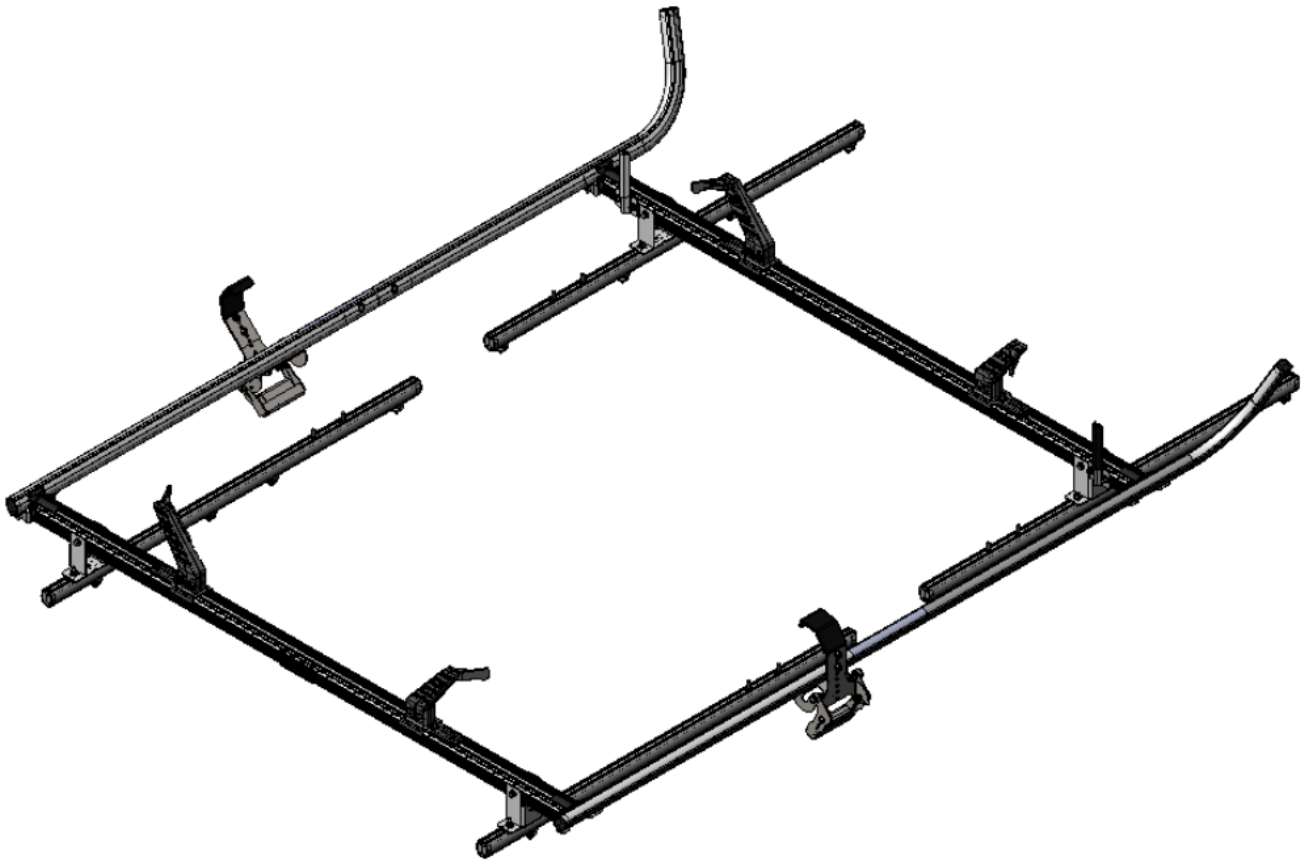
INSTALLATION GUIDE



CLAMP RACK

1630-FTL, 1630-FTL3, 1630-FTR, 1630-FTR3
1630-GS, 1630-GS3, 1630-PHL, 1630-PHL3
1630-MM, 1630-MM3, 1630-PHM, 1630-PHM3
1630-PHS, 1630-PHS3, 1630-PHX, 1630-PHX3
1630-DH, 1630-DH3

RANGER DESIGN

Rev A

ORDER OF OPERATION

CLAMP RACK

Click on this icon next to each unit to be redirected to the respective Install Guides.

STEP 1

16-UCD72 **16-UCDGS (for Savana)** **16-UCD66 (for Metris)**

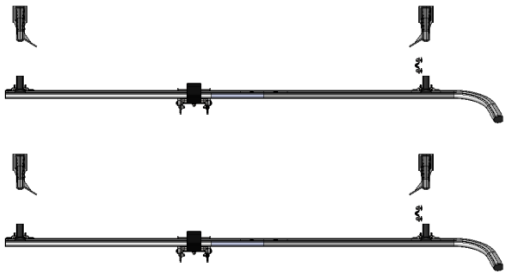
STEP 2

16-UCS72 **16-UCSGS (for Savana)** **16-UCS66 (for Metris)**

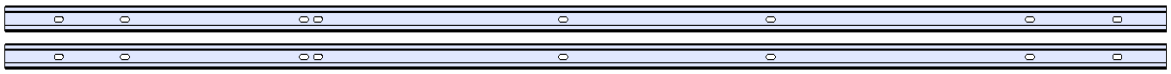
STEP 3a

STEP 3b

16-UCL77



STEP 4



FORD

TRANSIT 130"	18-U0042
TRANSIT 148"	18-U0030

RAM

PROMASTER 118"	18-U0020
PROMASTER 136"	18-U0022
PROMASTER 159"	18-U0032
PROMASTER 159" Ext.	18-U0034

MERCEDES-BENZ

SPRINTER	18-U0018
SPRINTER w/OEM Tracks	18-U0019
METRIS	18-U0043
***Universal Bolt-Through foot Mounts**	18-U0047

*For 18-U0047: 1 kit per crossbar required.