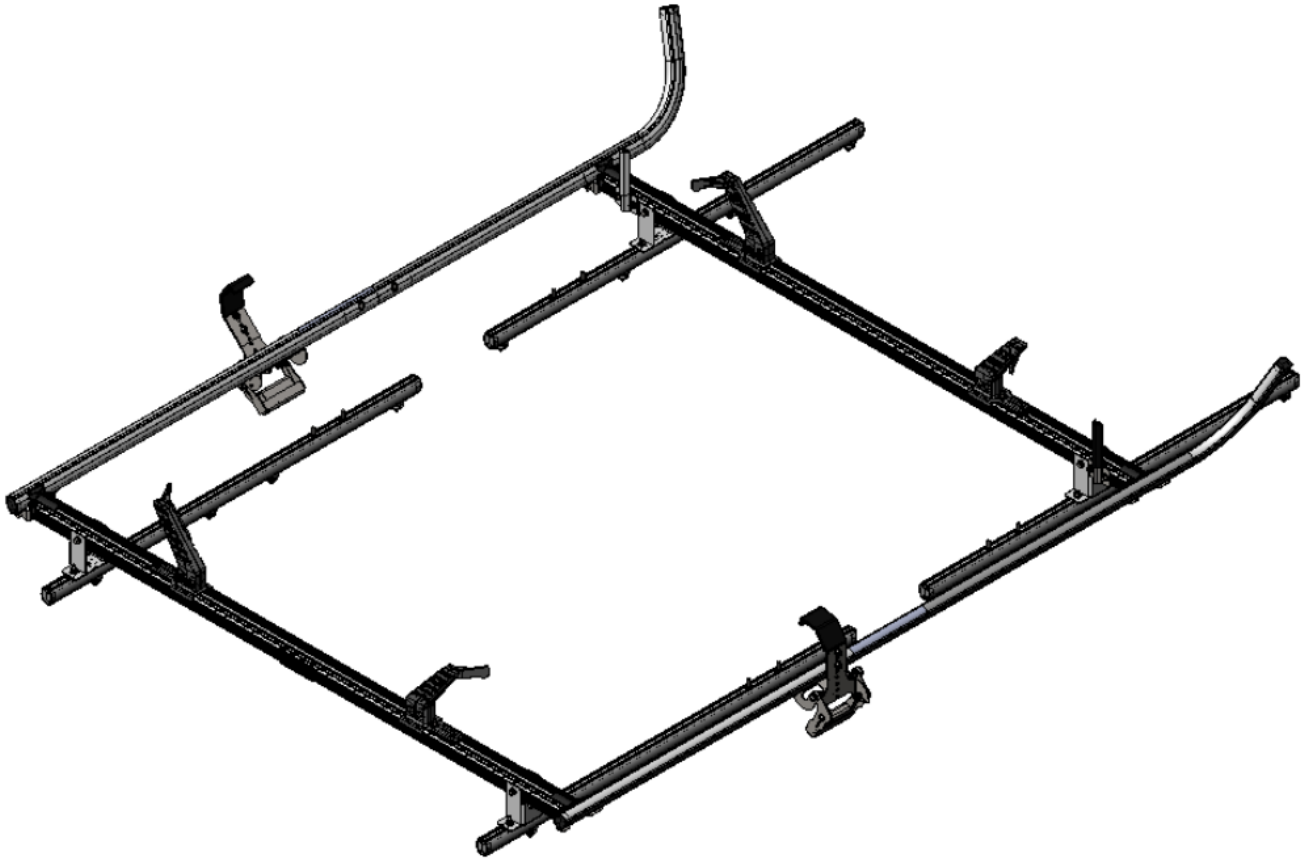


INSTALLATION GUIDE



CLAMP RACK

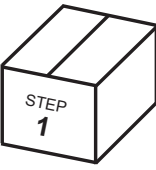




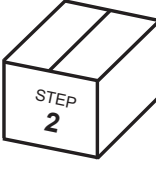





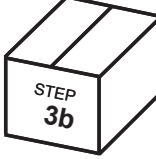


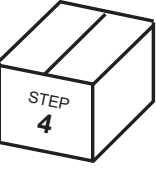






























1630-FTL,	1630-FTL3,	1630-FTR,	1630-FTR3
1630-GS,	1630-GS3,	1630-PHL,	1630-PHL3
1630-MM,	1630-MM3,	1630-PHM,	1630-PHM3
1630-PHS,	1630-PHS3,	1630-PHX,	1630-PHX3
1630-DH,	1630-DH3		

RANGER
DESIGN

ORDER OF OPERATION

CLAMP RACK

 **Click on this icon next to each unit to be redirected to the respective Install Guides.**

 <p>STEP 1</p>	<p>16-UCD72  16-UCDGS (for Savana)  16-UCD66 (for Metris) </p> 																																				
 <p>STEP 2</p>	<p>16-UCS72  16-UCSGS (for Savana)  16-UCS66 (for Metris) </p> 																																				
 <p>STEP 3a</p>  <p>STEP 3b</p>	<p>16-UCL77 </p> 																																				
 <p>STEP 4</p>	 <table border="0"> <thead> <tr> <th colspan="2">FORD</th> <th colspan="2">MERCEDES-BENZ</th> </tr> </thead> <tbody> <tr> <td>TRANSIT 130"</td> <td>18-U0042 </td> <td>SPRINTER</td> <td>18-U0018 </td> </tr> <tr> <td>TRANSIT 148"</td> <td>18-U0030 </td> <td>SPRINTER w/OEM Tracks</td> <td>18-U0019 </td> </tr> <tr> <td></td> <td></td> <td>METRIS</td> <td>18-U0043 </td> </tr> <tr> <td></td> <td></td> <td>*Universal Bolt-Through foot Mounts</td> <td>18-U0047 </td> </tr> <tr> <td>PROMASTER 118"</td> <td>18-U0020 </td> <td></td> <td></td> </tr> <tr> <td>PROMASTER 136"</td> <td>18-U0022 </td> <td></td> <td></td> </tr> <tr> <td>PROMASTER 159"</td> <td>18-U0032 </td> <td></td> <td></td> </tr> <tr> <td>PROMASTER 159" Ext.</td> <td>18-U0034 </td> <td></td> <td></td> </tr> </tbody> </table> <p style="text-align: right;">*For 18-U0047: 1 kit per crossbar required.</p>	FORD		MERCEDES-BENZ		TRANSIT 130"	18-U0042 	SPRINTER	18-U0018 	TRANSIT 148"	18-U0030 	SPRINTER w/OEM Tracks	18-U0019 			METRIS	18-U0043 			*Universal Bolt-Through foot Mounts	18-U0047 	PROMASTER 118"	18-U0020 			PROMASTER 136"	18-U0022 			PROMASTER 159"	18-U0032 			PROMASTER 159" Ext.	18-U0034 		
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